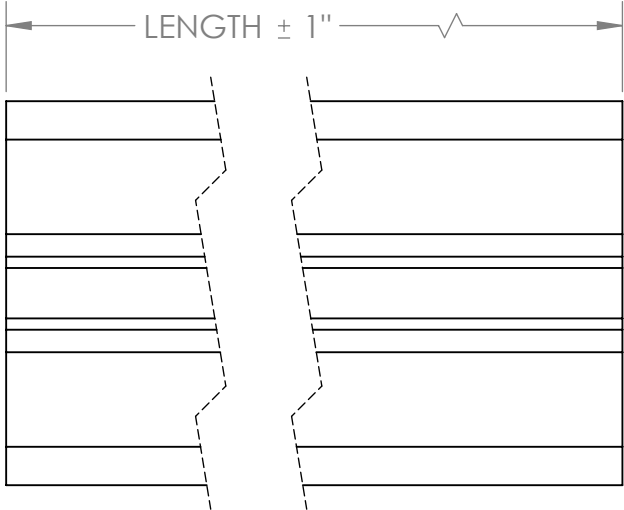
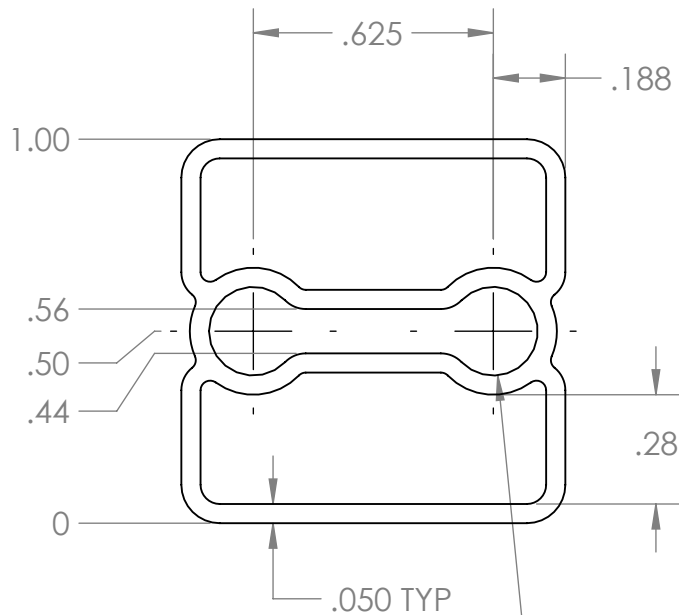


REVISIONS			
REV.	DESCRIPTION	DATE	DRAWN
1	ORIGINAL PRINT	4/2016	D. BLAU
2	CORRECTED MATERIAL AND UPDATED TOLERANCES	3/21/2018	C. THEISS
3	DRAWN TO MEET AMDS-1	7/17/2018	A. SHORES
4	ADDED TOLERANCE	5/25/2021	N. MASSOUDA




Ø .231 THRU ALL
FOR 1/4 - 20 UNC
THREADFORMING SCREW (2)

SURFACE COLOR:
RAW ALUMINUM UNLESS NOTED IN PART NUMBER

*** SEE CAD FOR ADDITIONAL TOOLPATH INFO ***

PART NUMBERING CONVENTION
am-3090-[LENGTH]_COLOR

UNLESS OTHERWISE SPECIFIED:		COMMENTS:				
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.				
TOLERANCES:		BREAK ALL SHARP EDGES		PEANUT EXTRUSION		
FRACTIONAL	±1/16			SIZE	DWG. NO.	REV
ANGULAR: MACH	±1°			A	am-3090	4
ANGULAR: BEND	±5°					
ONE PLACE DECIMAL	±0.1			SCALE: 1:5	WEIGHT:	SHEET 1 OF 1
TWO PLACE DECIMAL	±0.01					
THREE PLACE DECIMAL	±0.005					
FOUR PLACE DECIMAL	±0.0005					
MATERIAL	6063-T6 AL	CHECKED	NAME KK	DATE 5/25/21		
FINISH	DEBURRED	ENG APPR.				
DO NOT SCALE DRAWING		MFG APPR.				
		Q.A.				